

FIG. 1

(PRIOR ART)

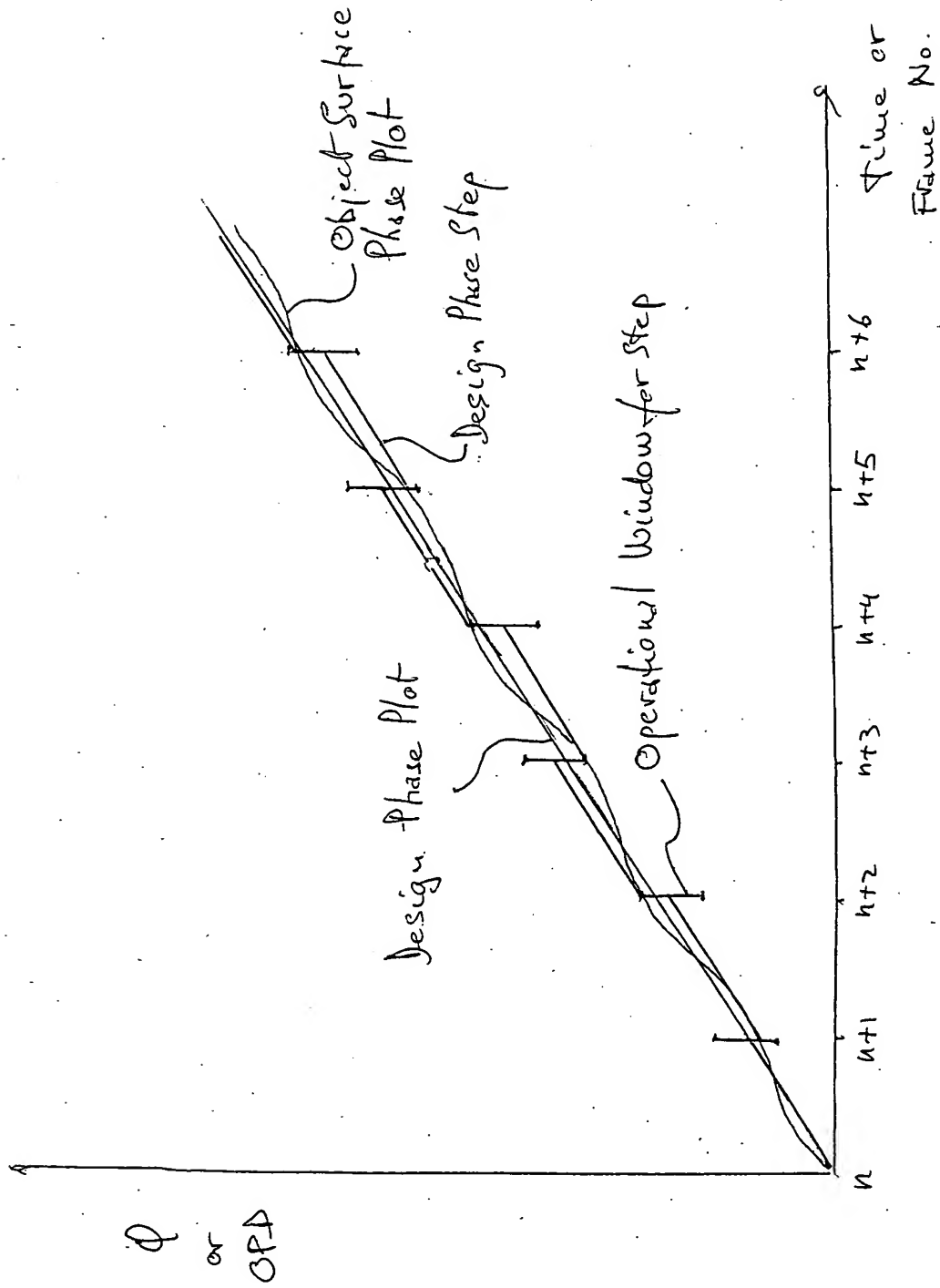


FIG. 2

(PRIOR ART)

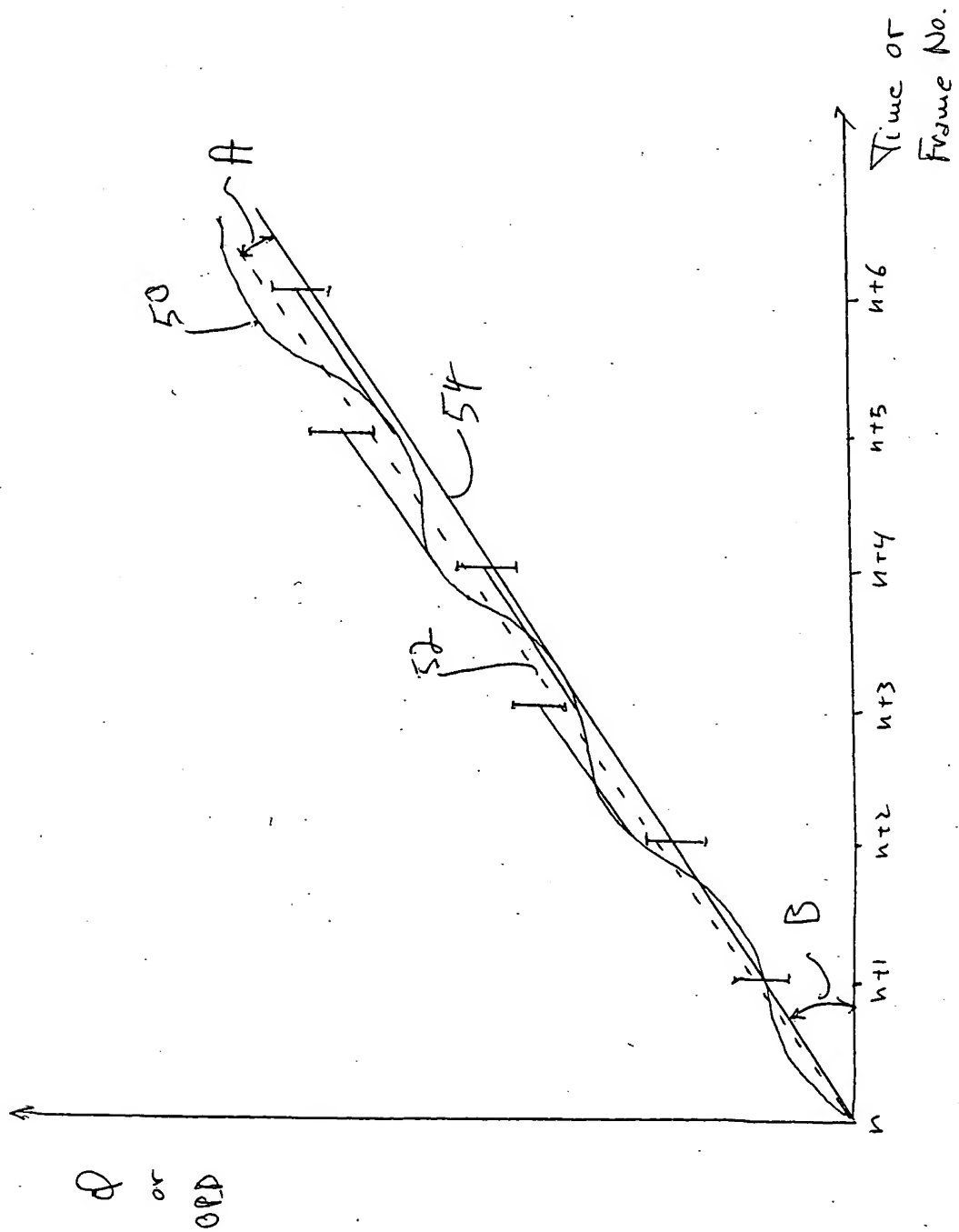


FIG. 3
(PRIOR ART)

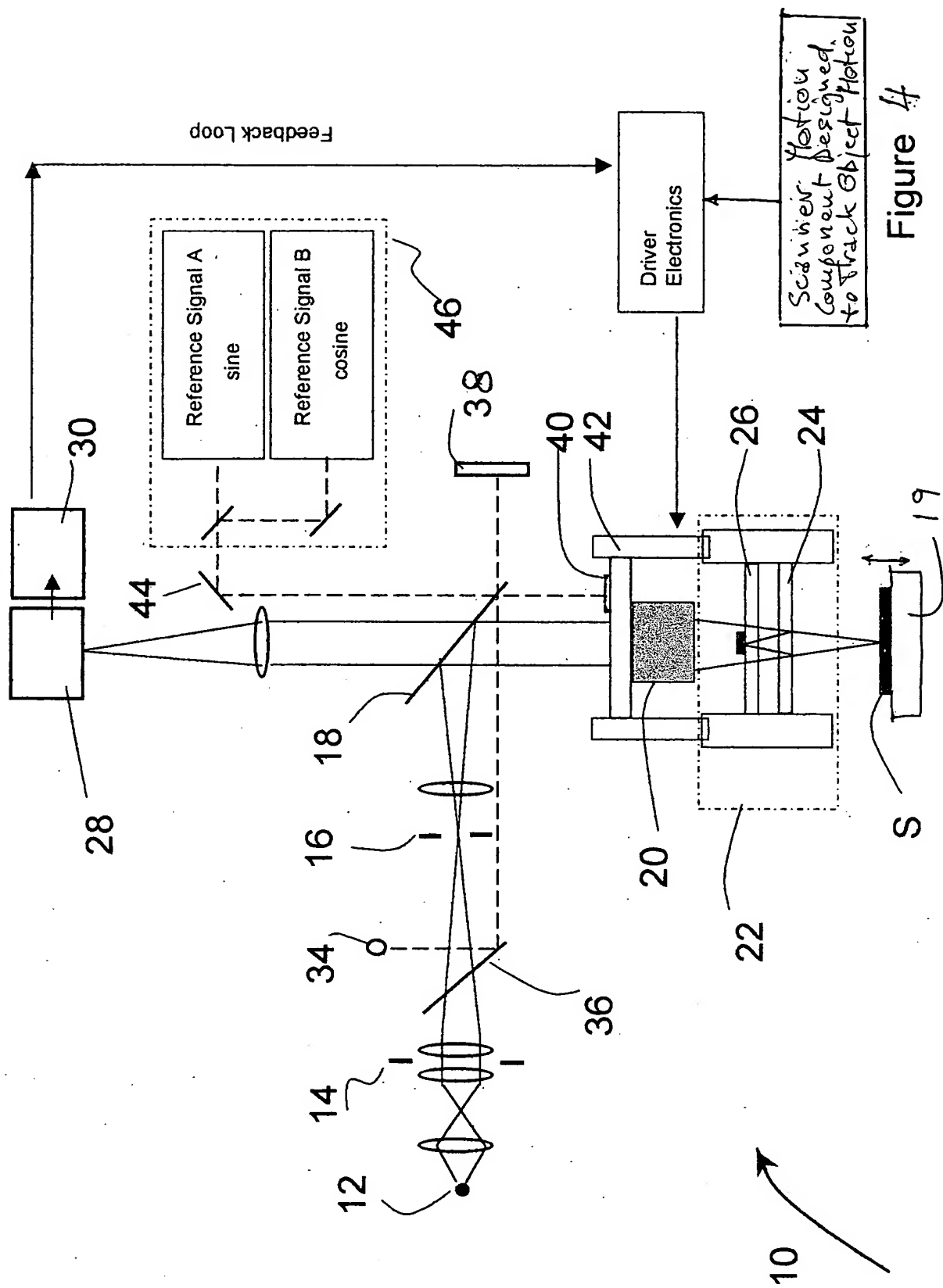


Figure 4

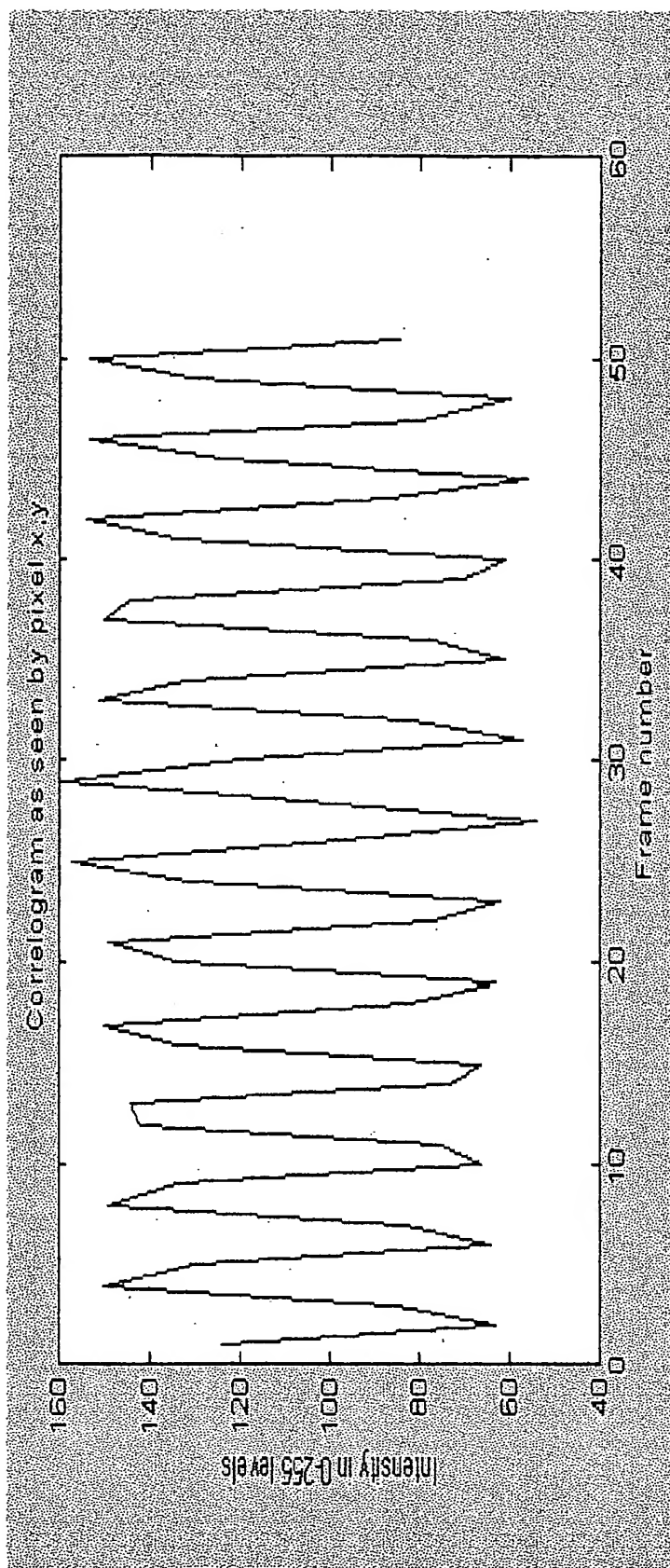


Figure 5

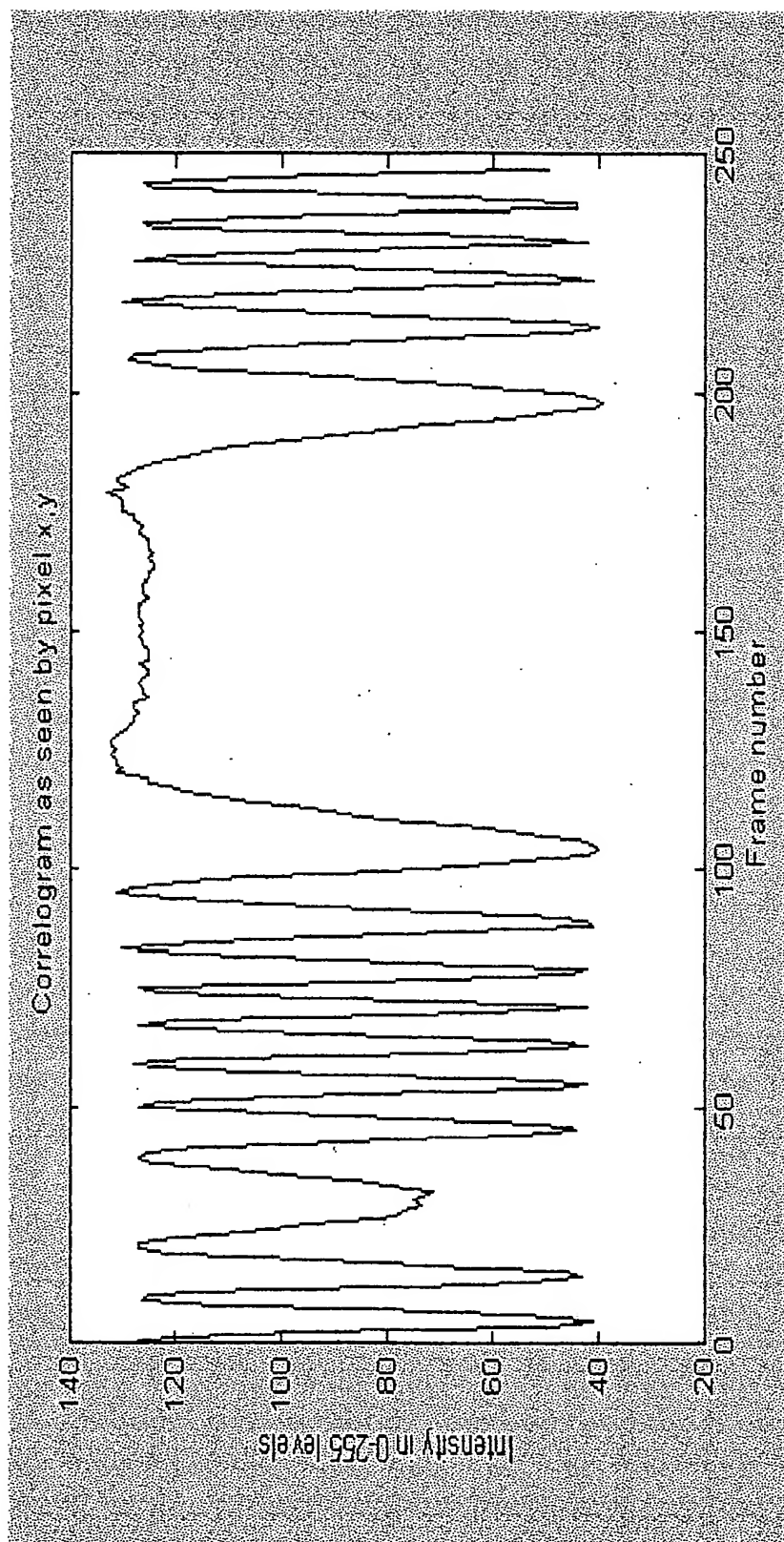


Figure 6

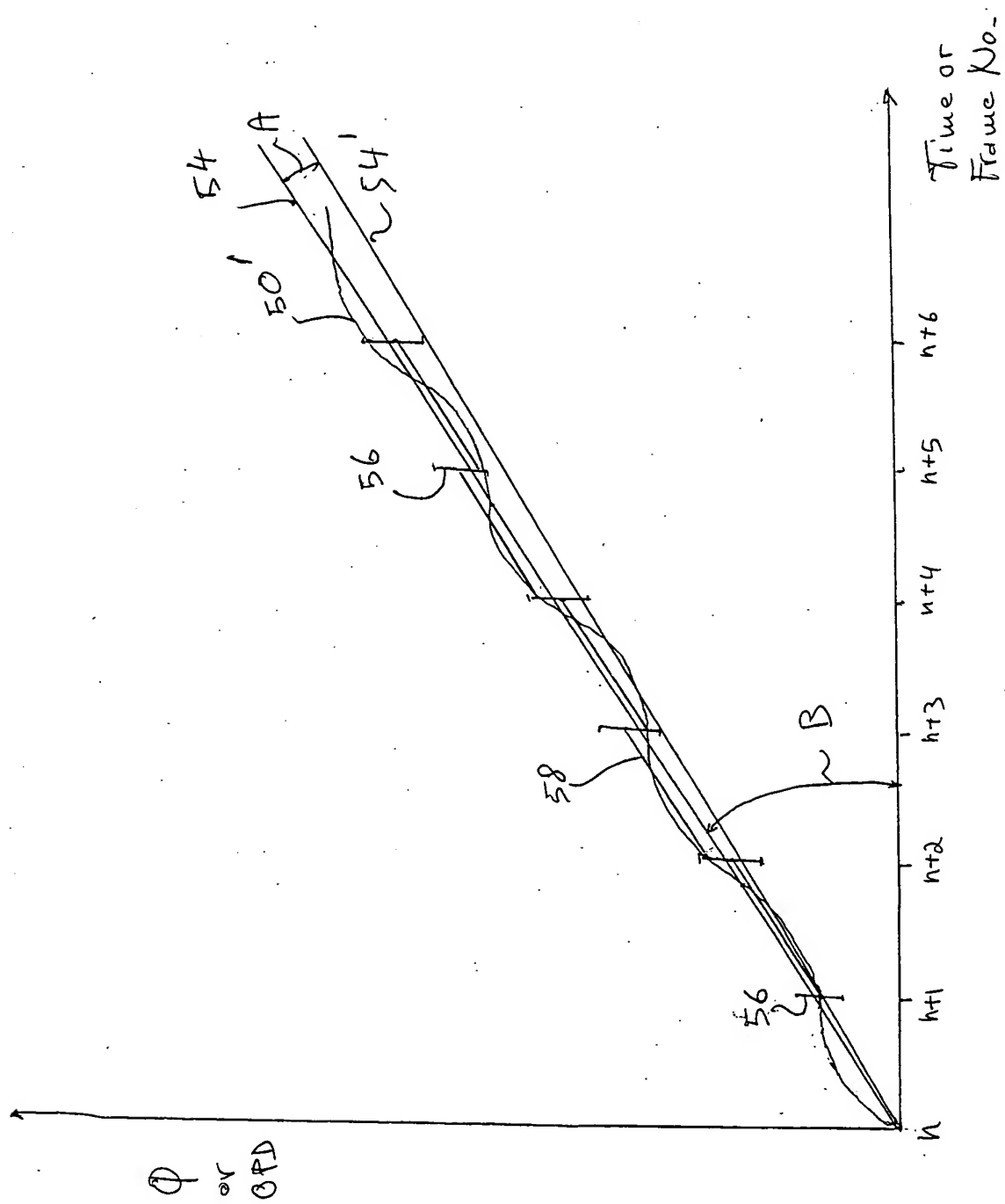


FIG. 7

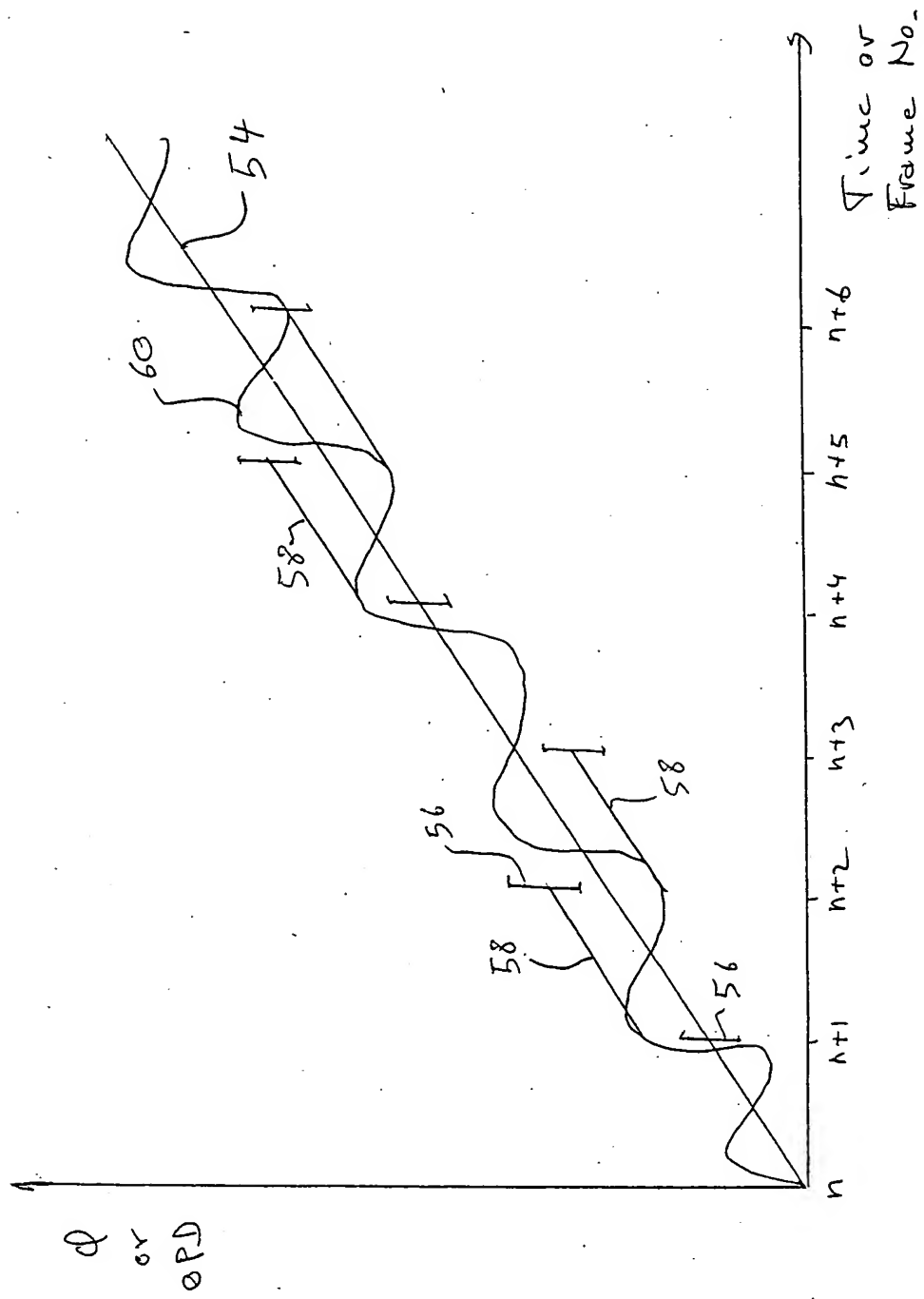


FIG-8

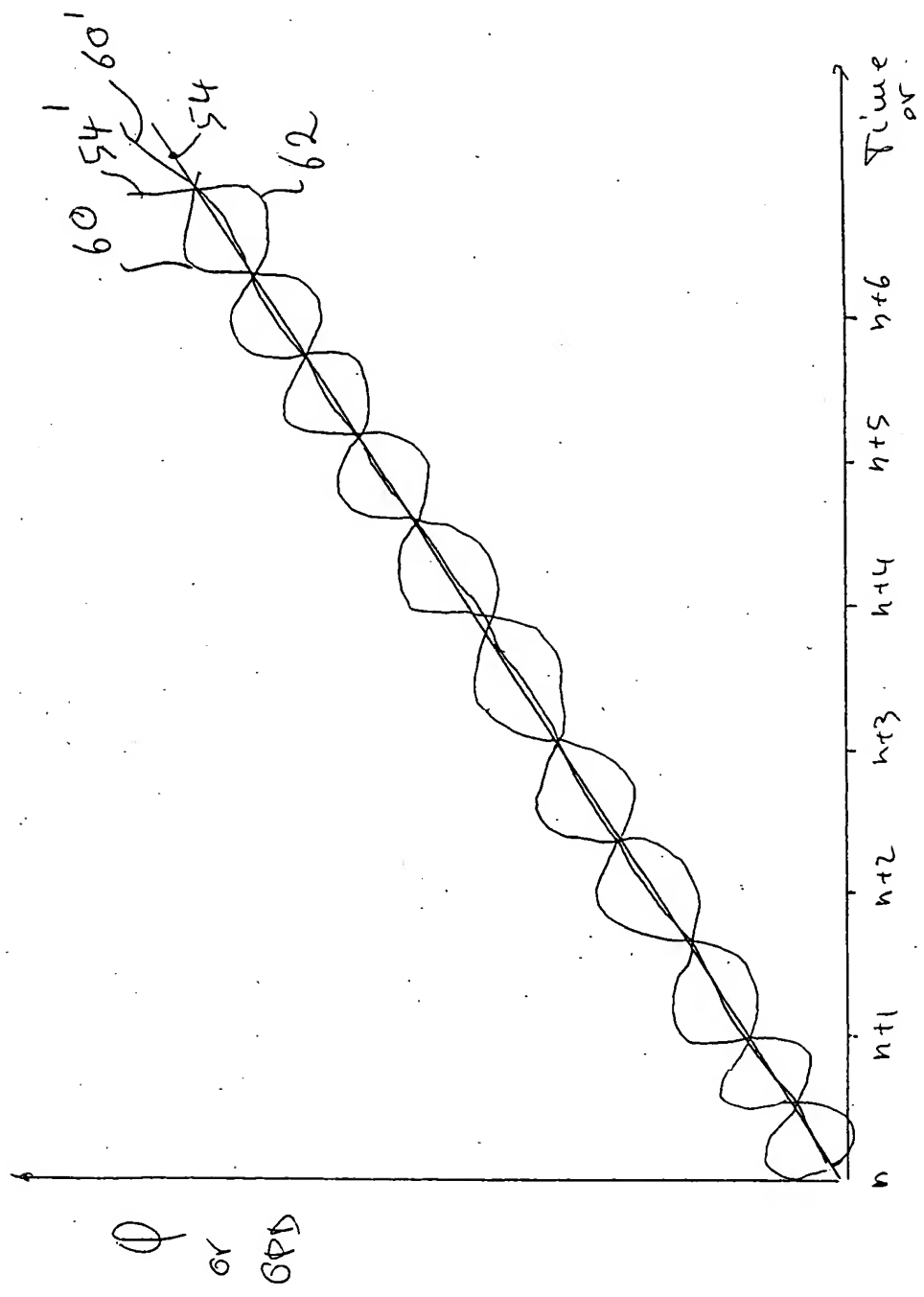


FIG. 9

Frame No.

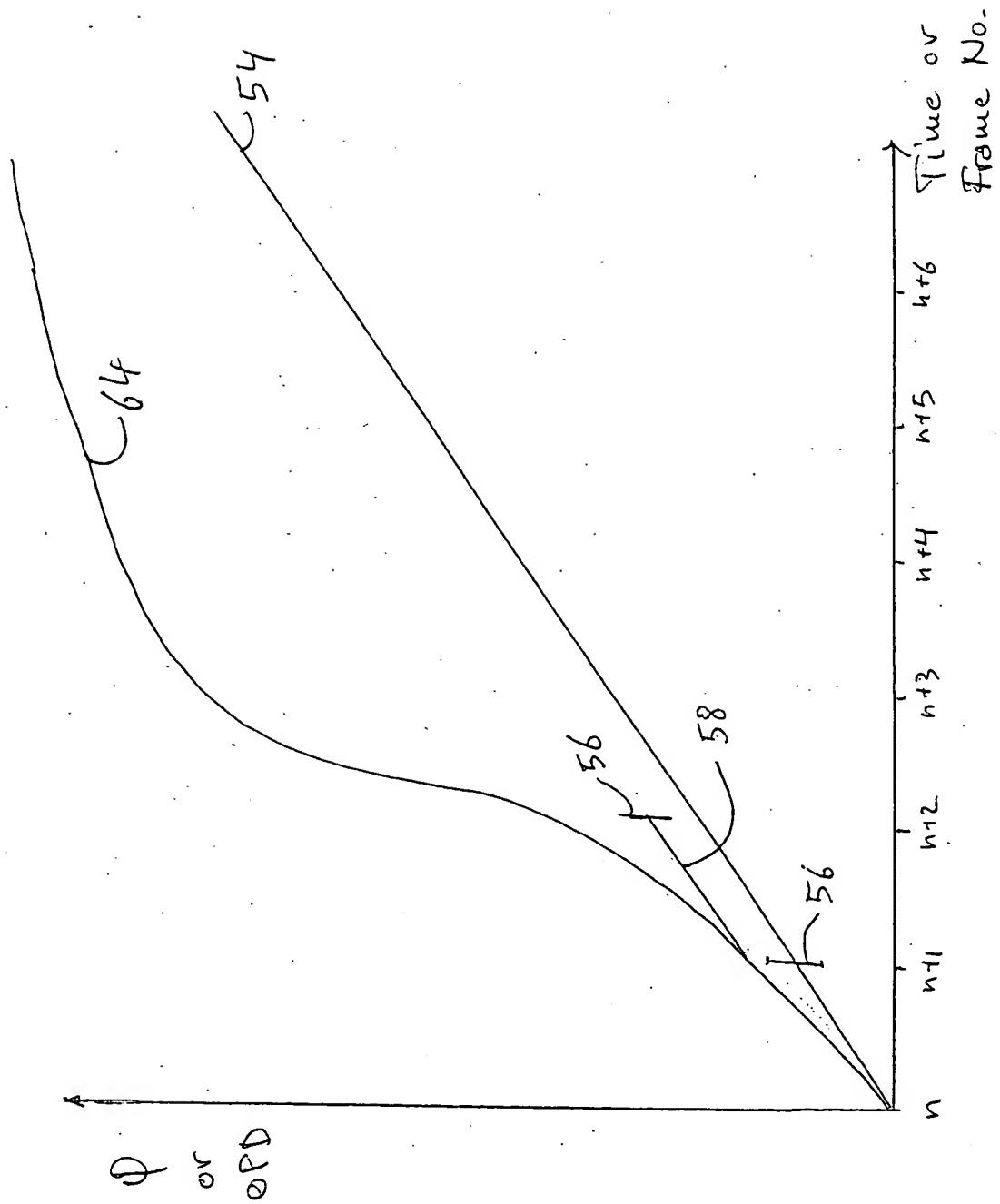


FIG. 10

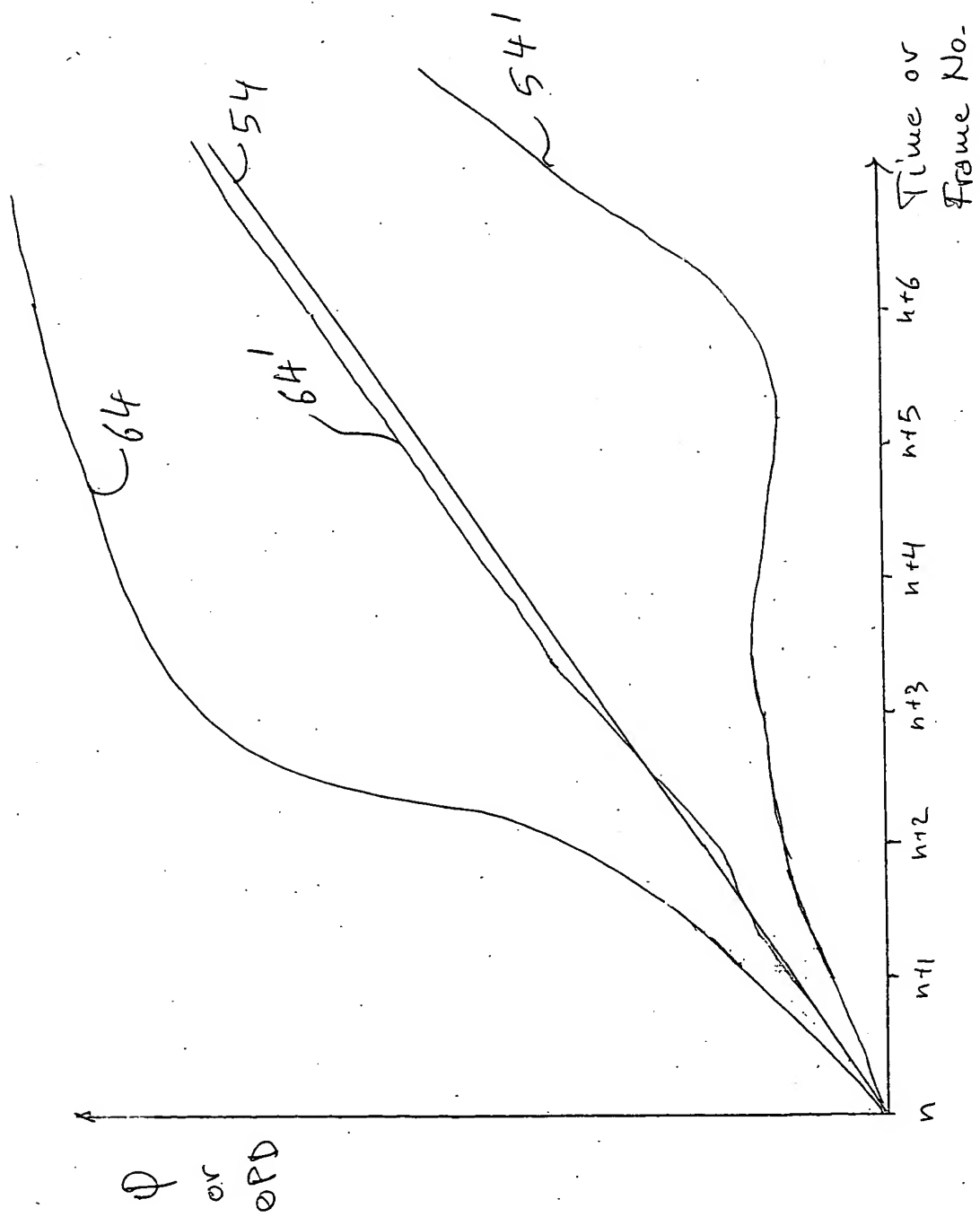


FIG. 11

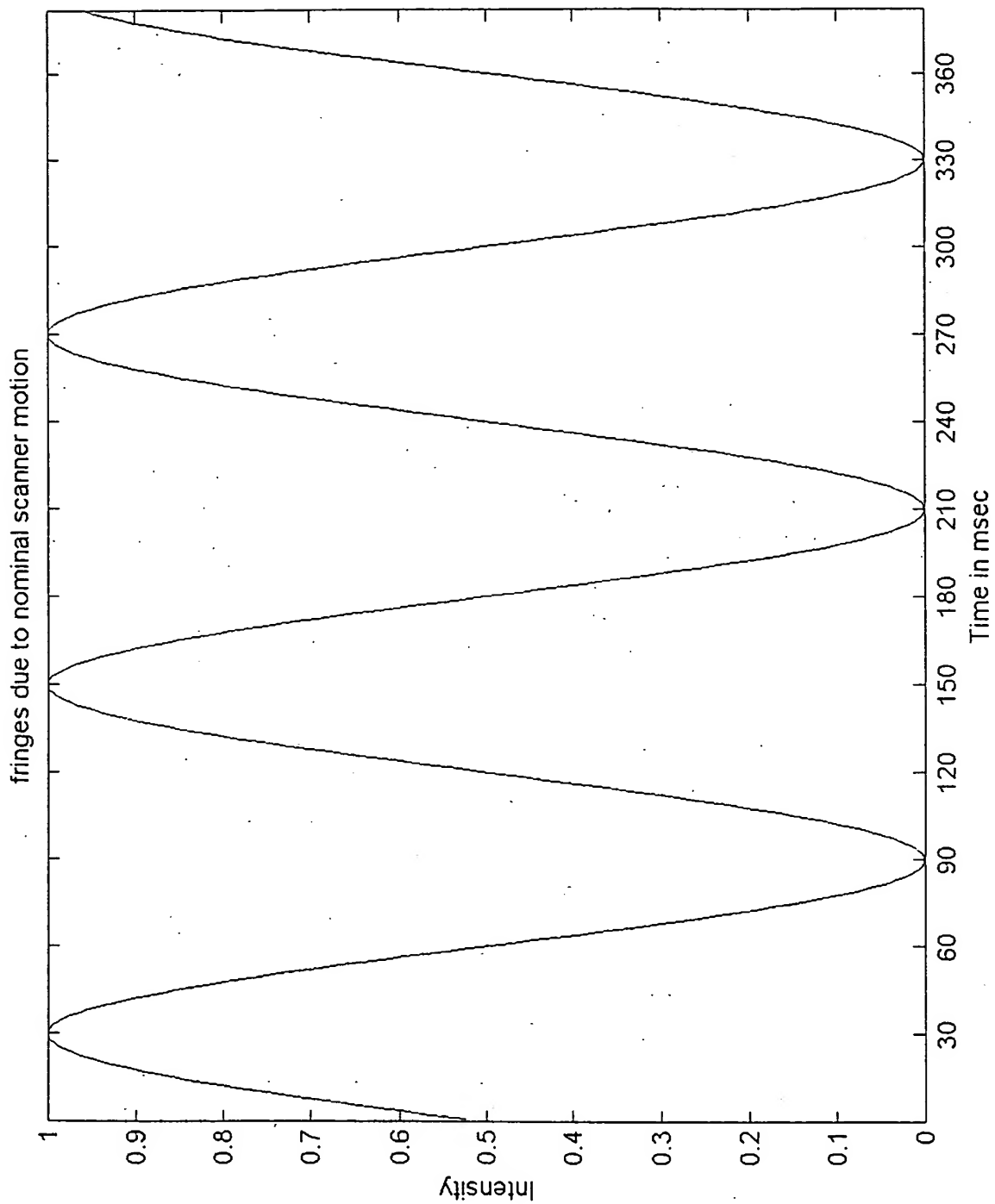


FIG. 12A

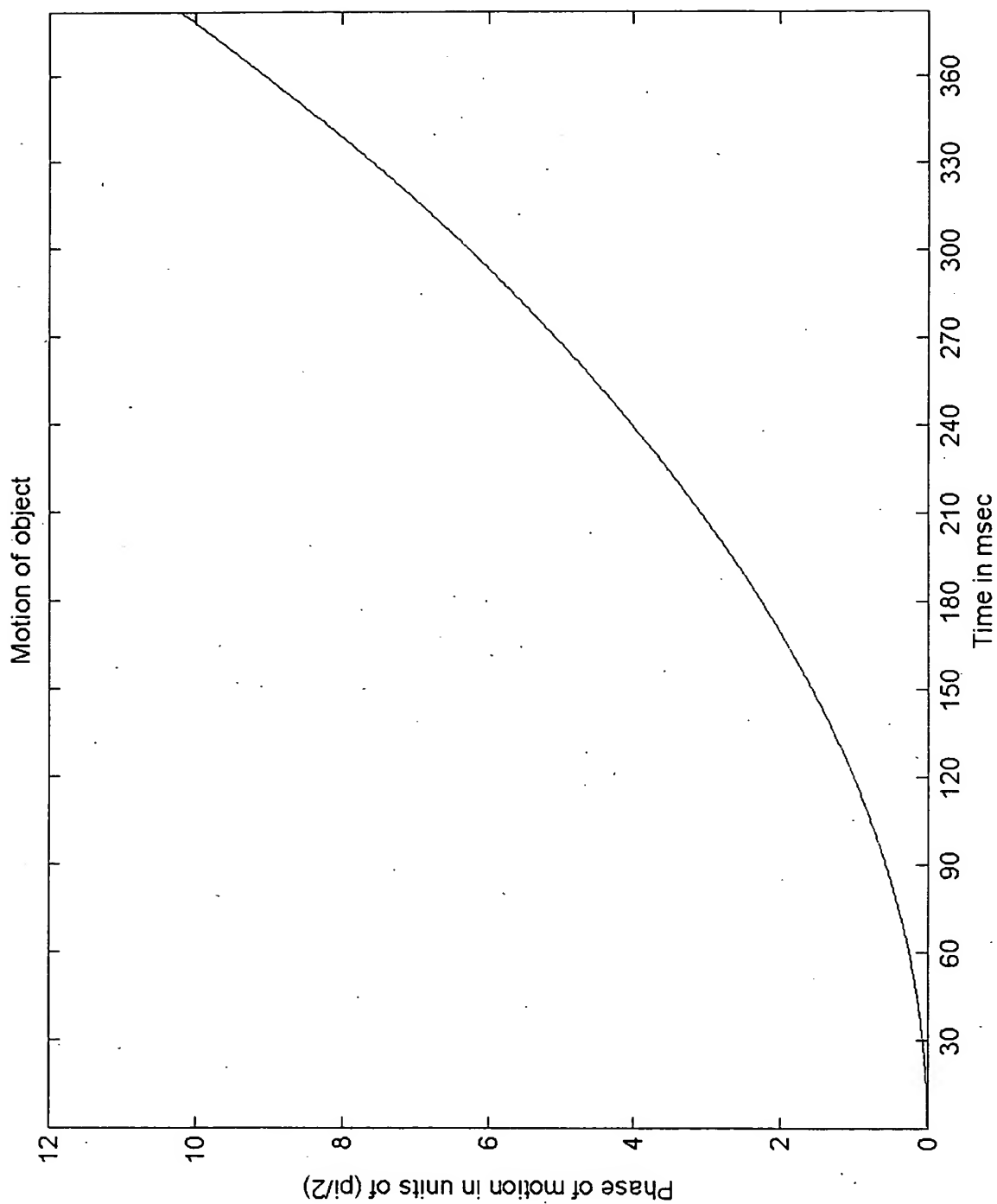


FIG. 12B

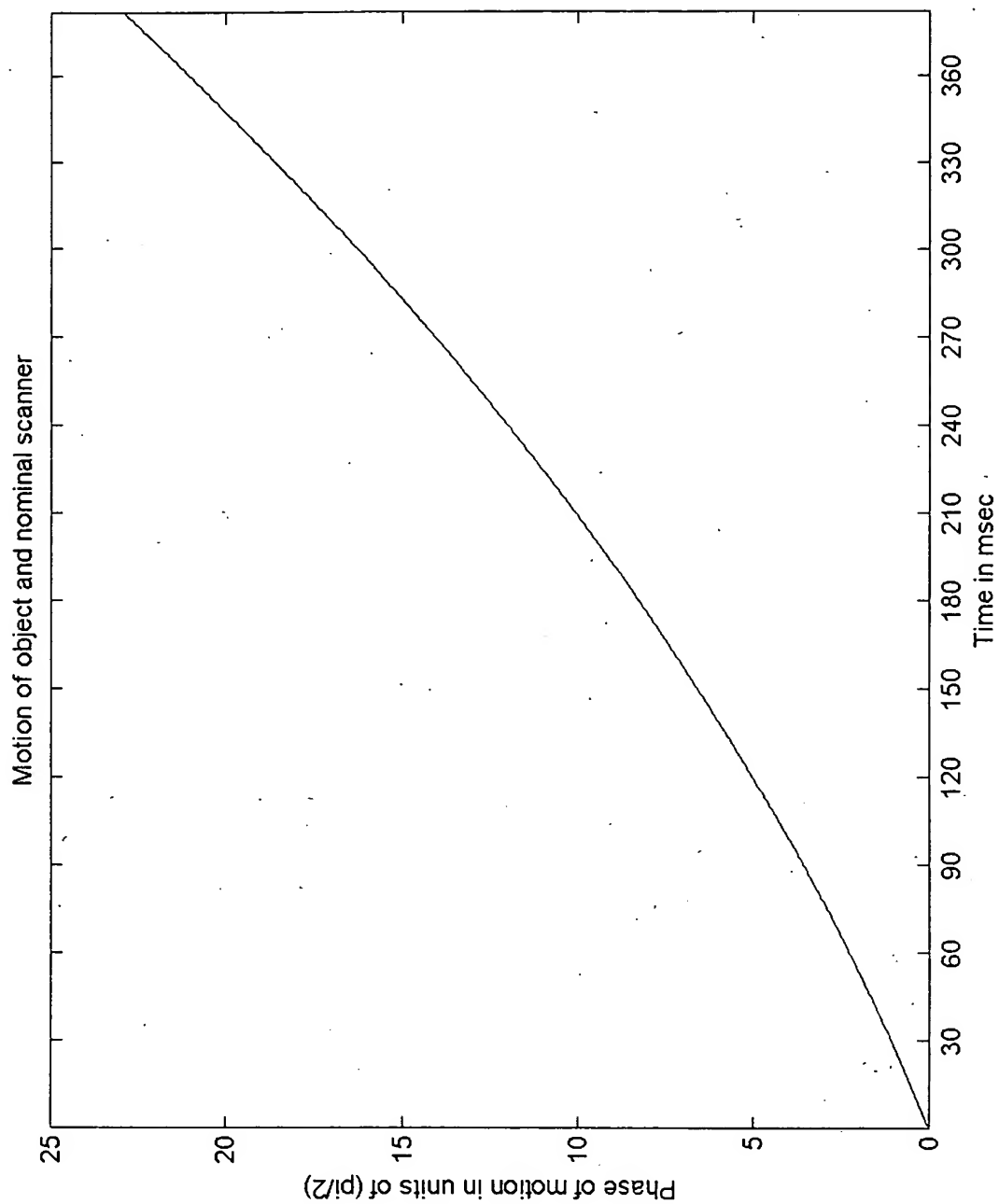


FIG. 12C

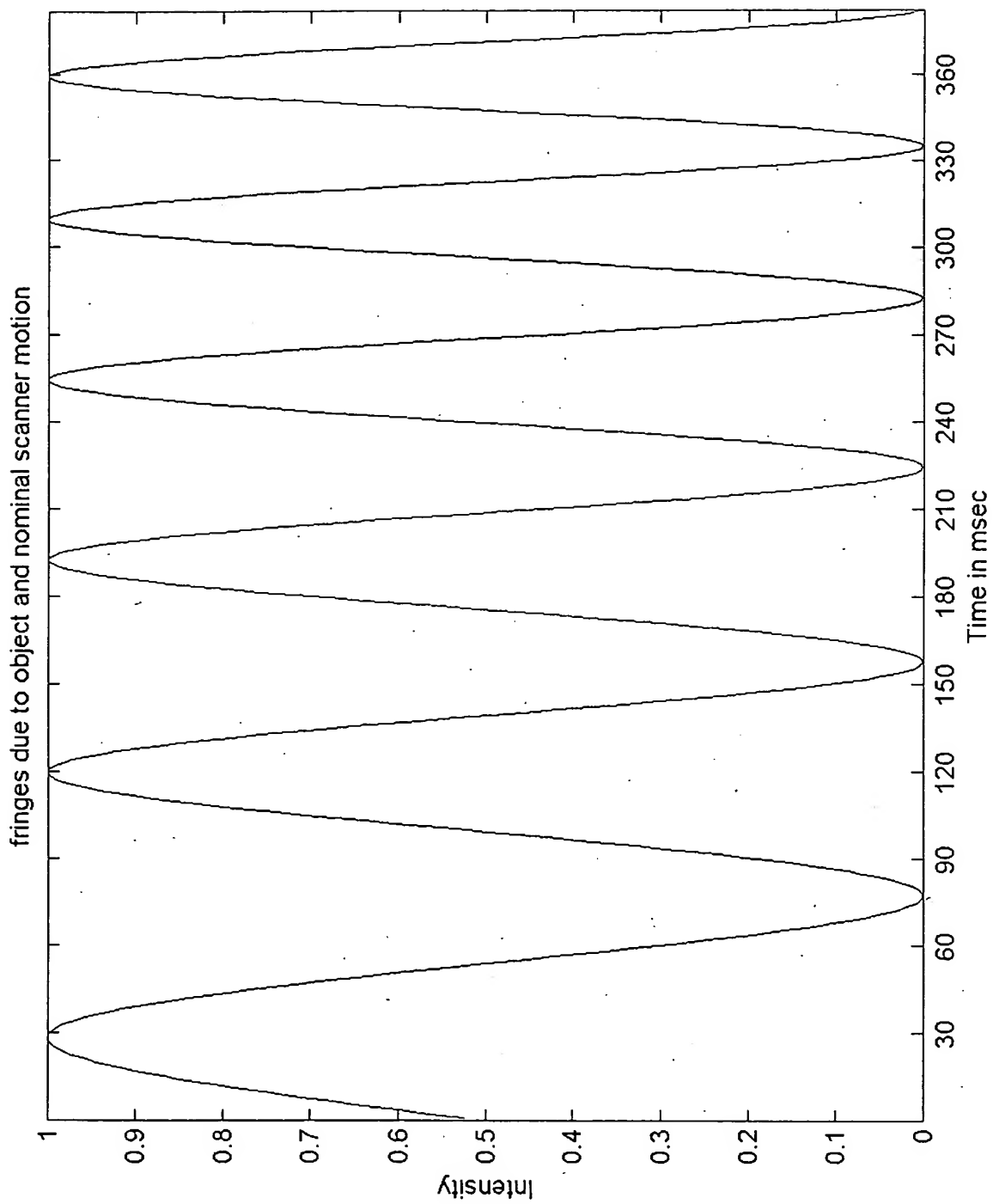


FIG. 12.D

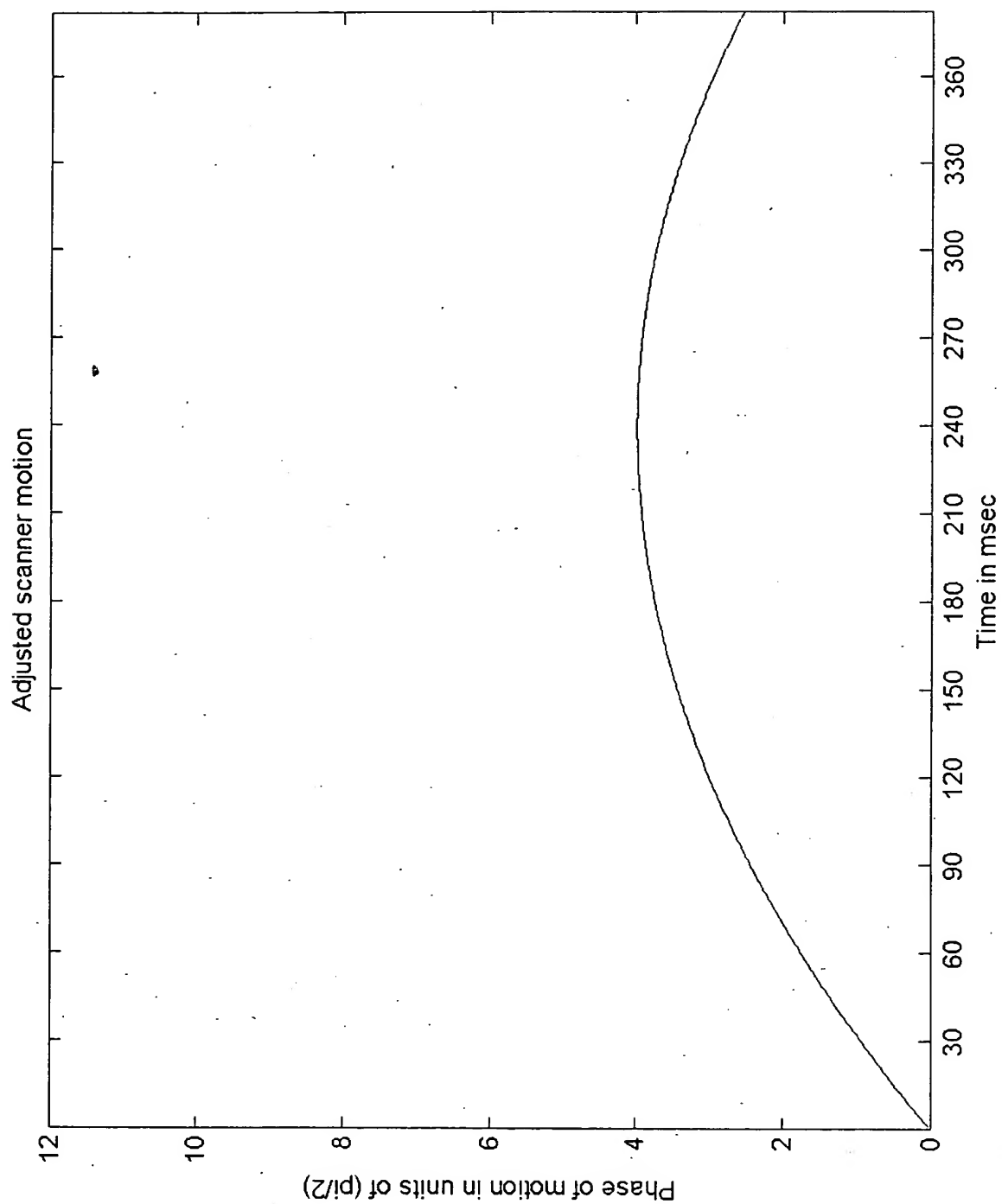


FIG. 12.E

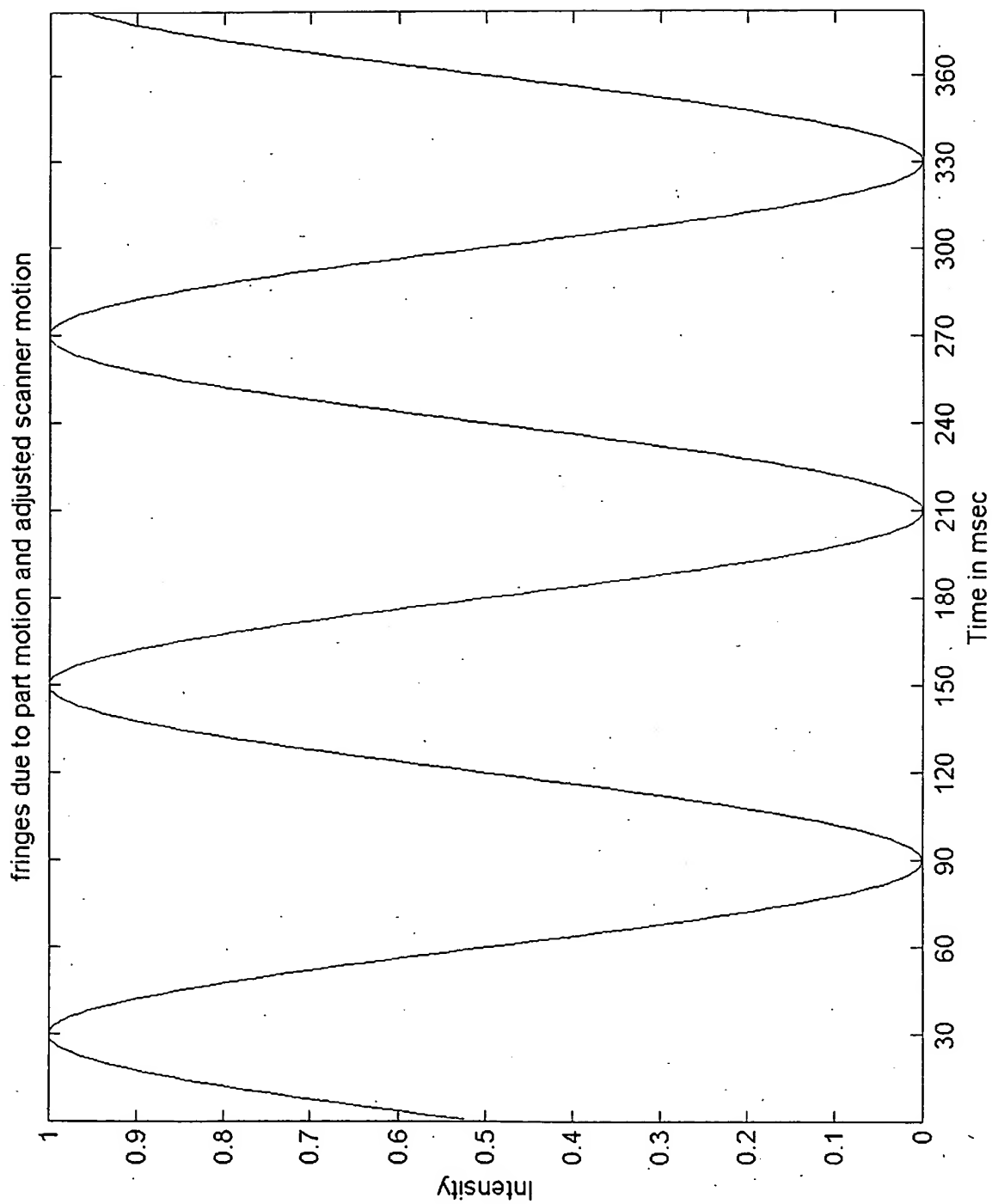


FIG. 12 F

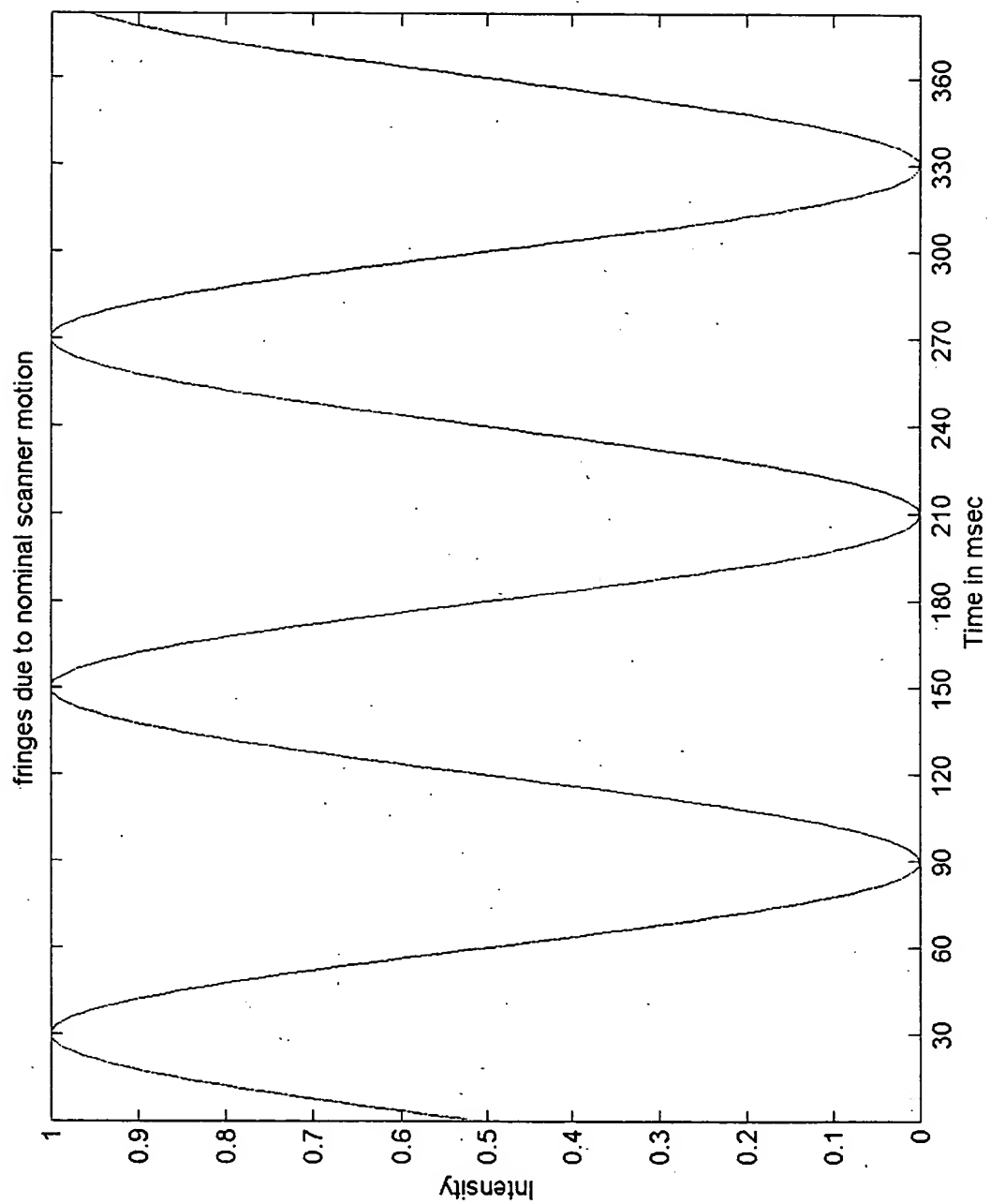


FIG. 13A

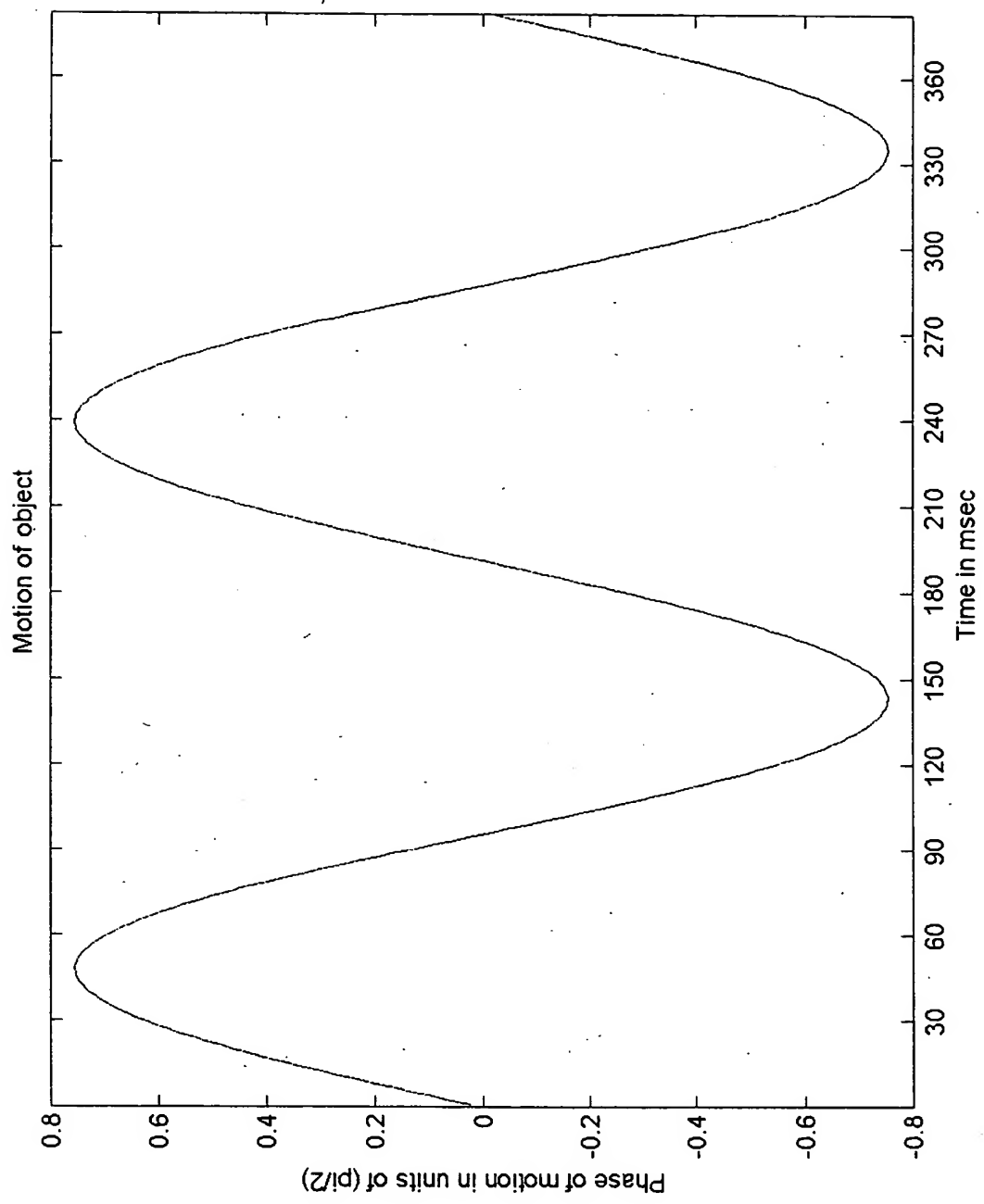


FIG. 13B

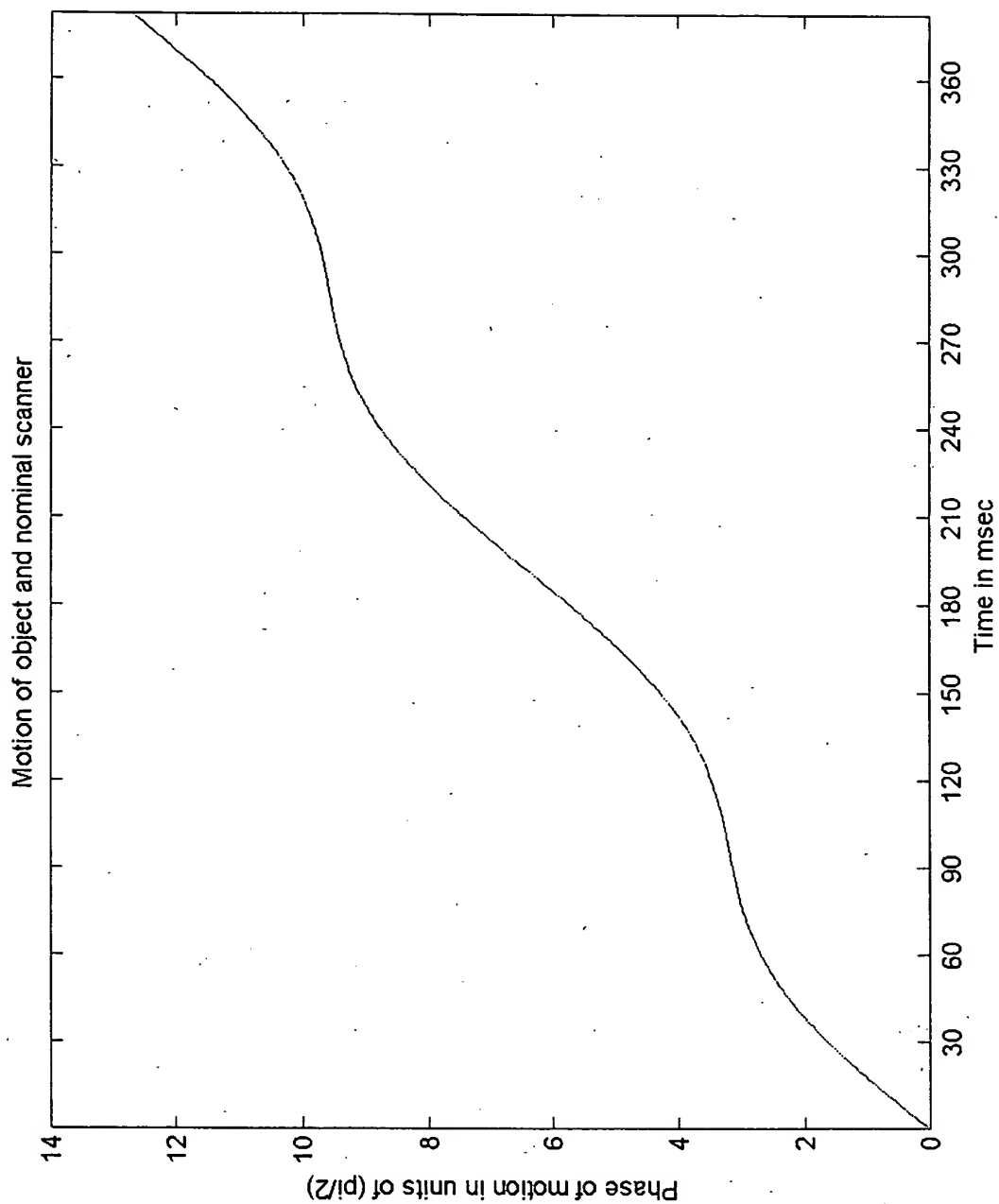


FIG. 13C

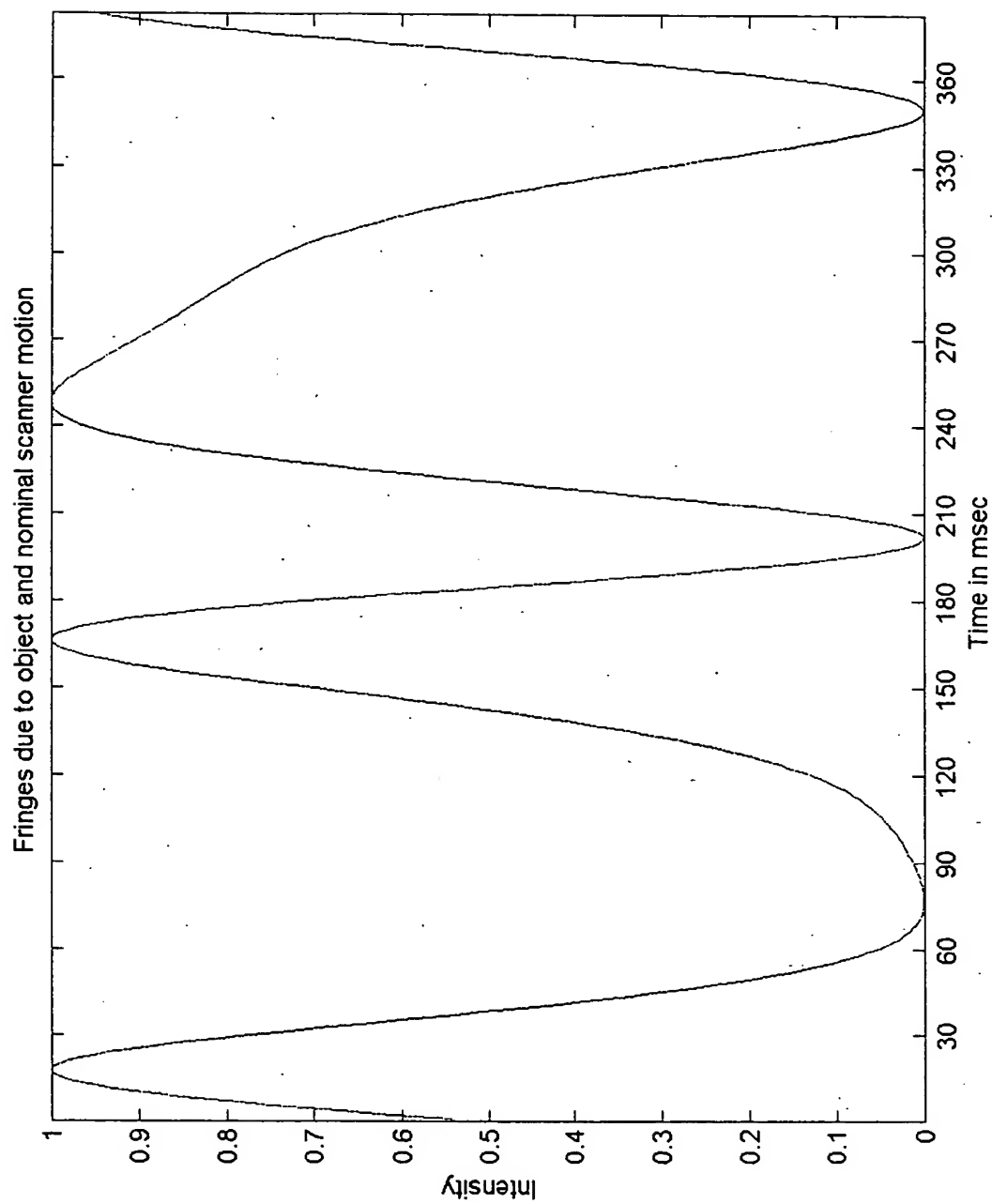


FIG. 13D

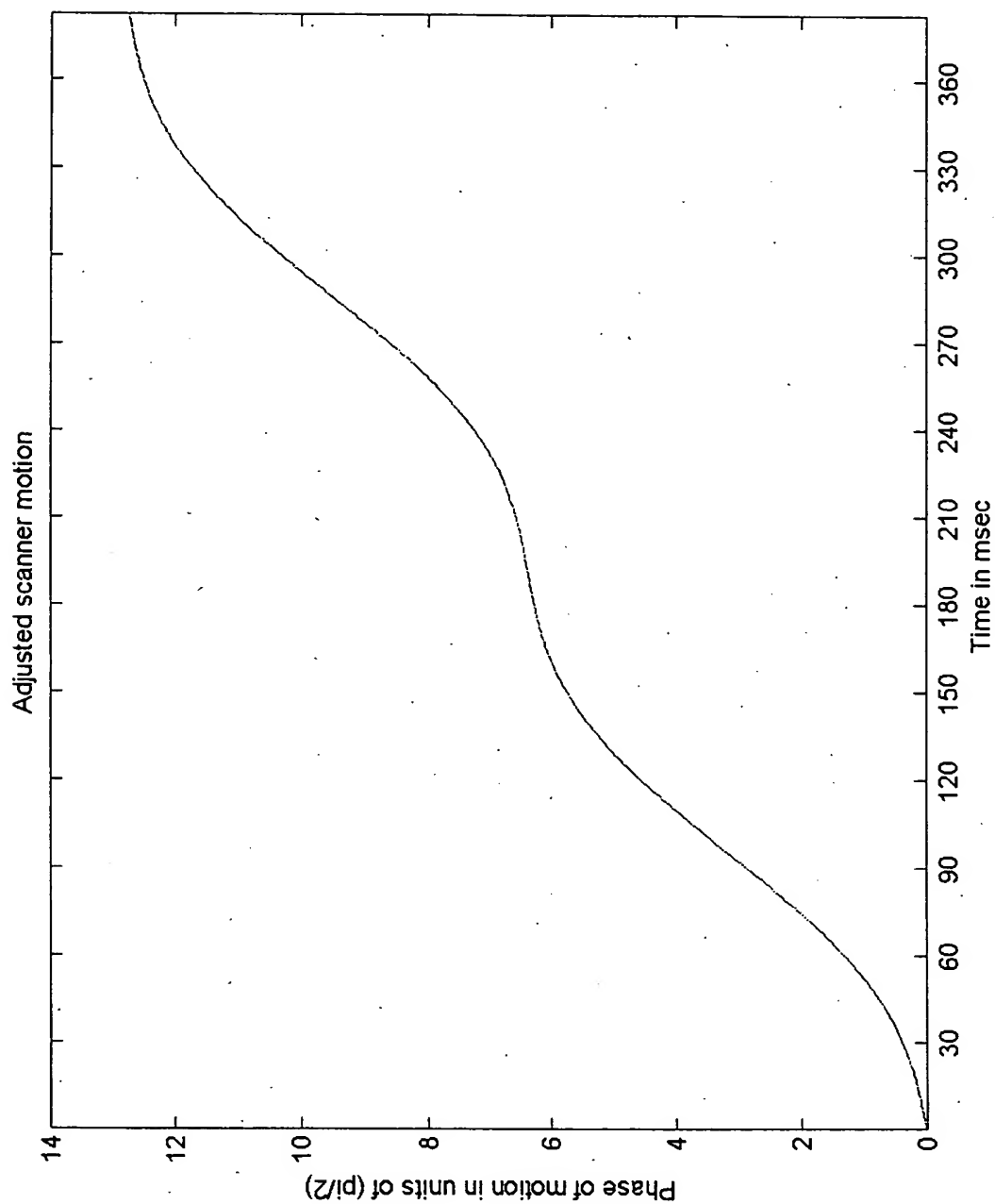


FIG-13 E

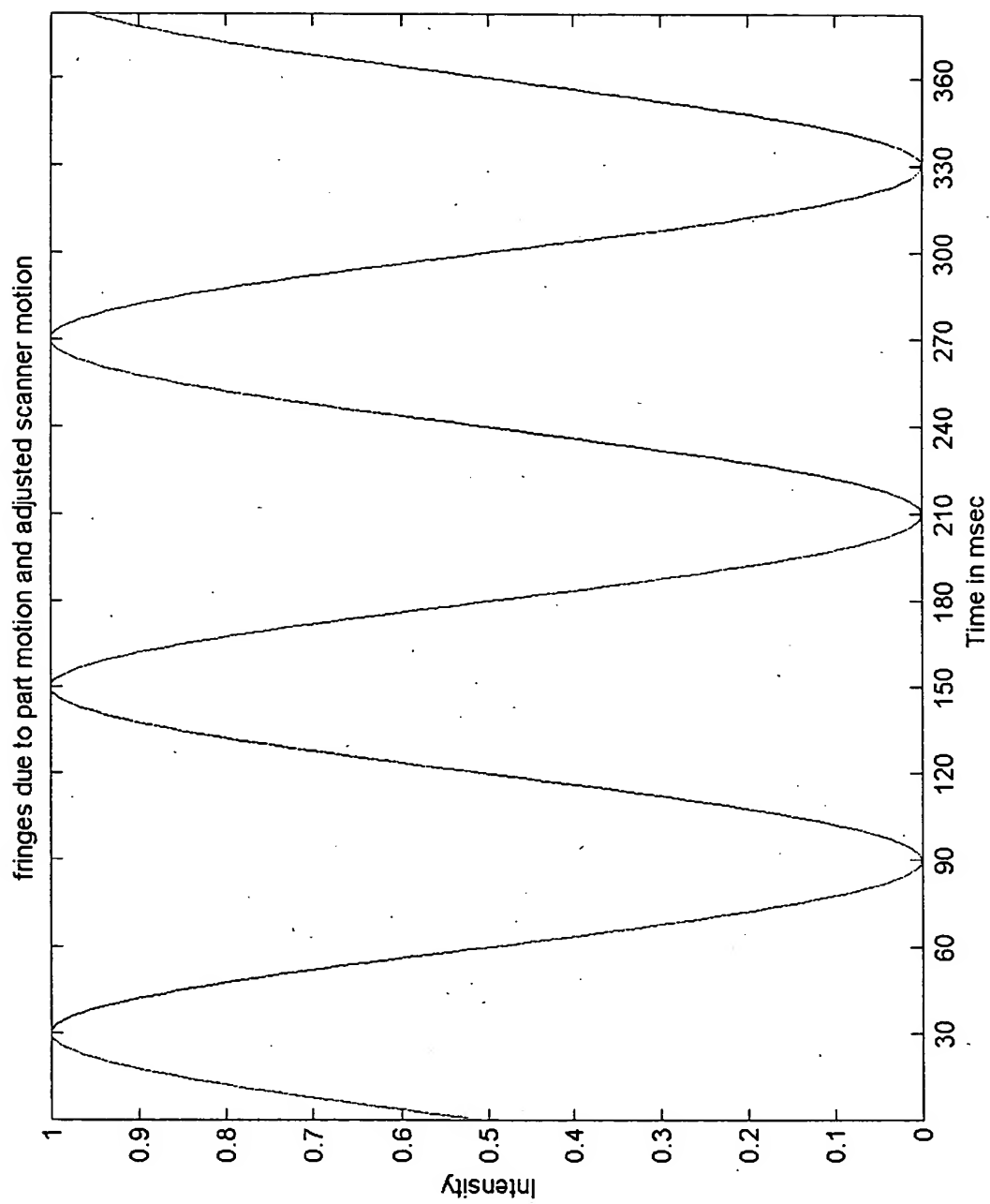


FIG. 13F

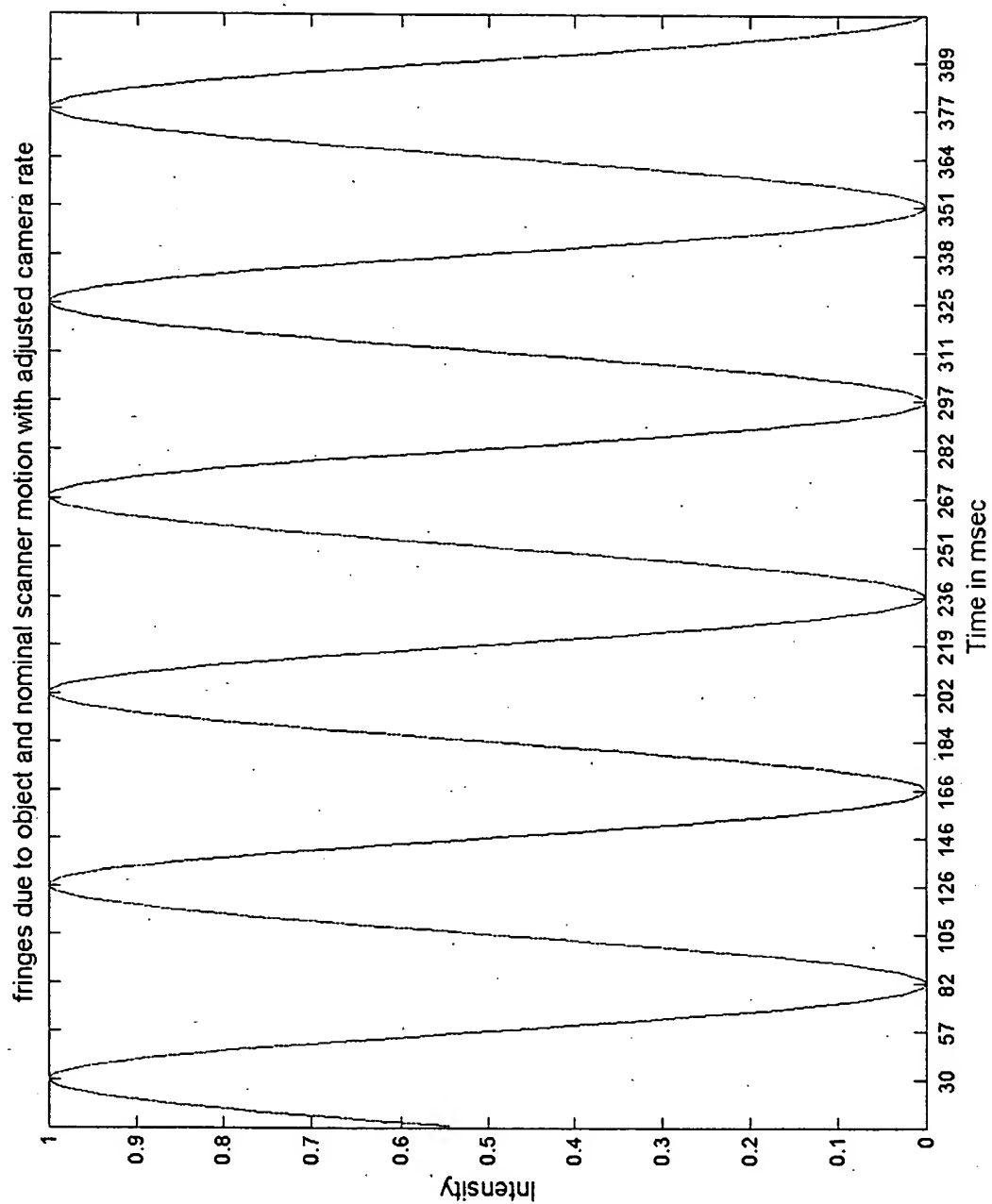


FIG. 14 A

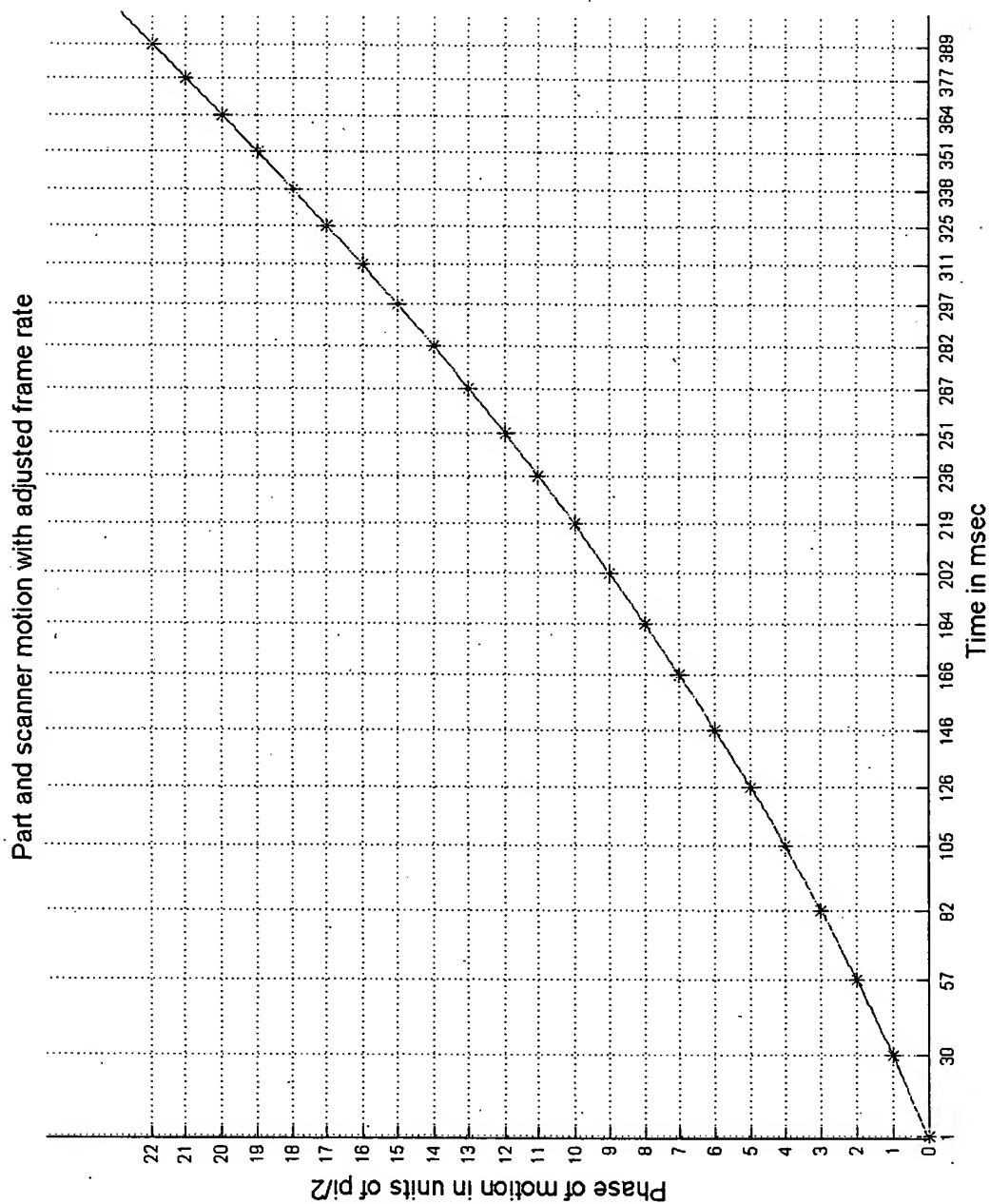


FIG. 14 B

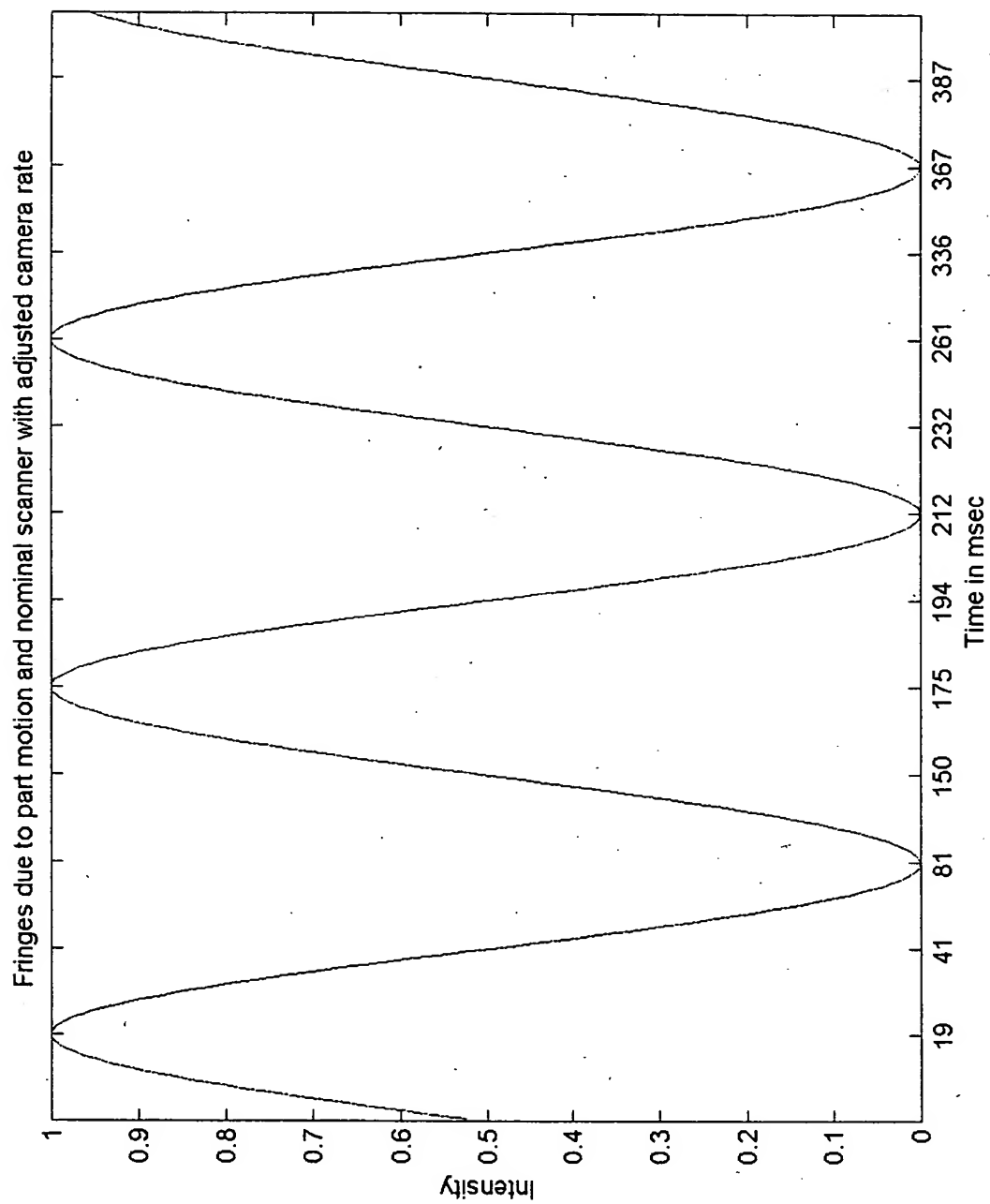


FIG. 15A

Part and scanner motion with adjusted frame rate

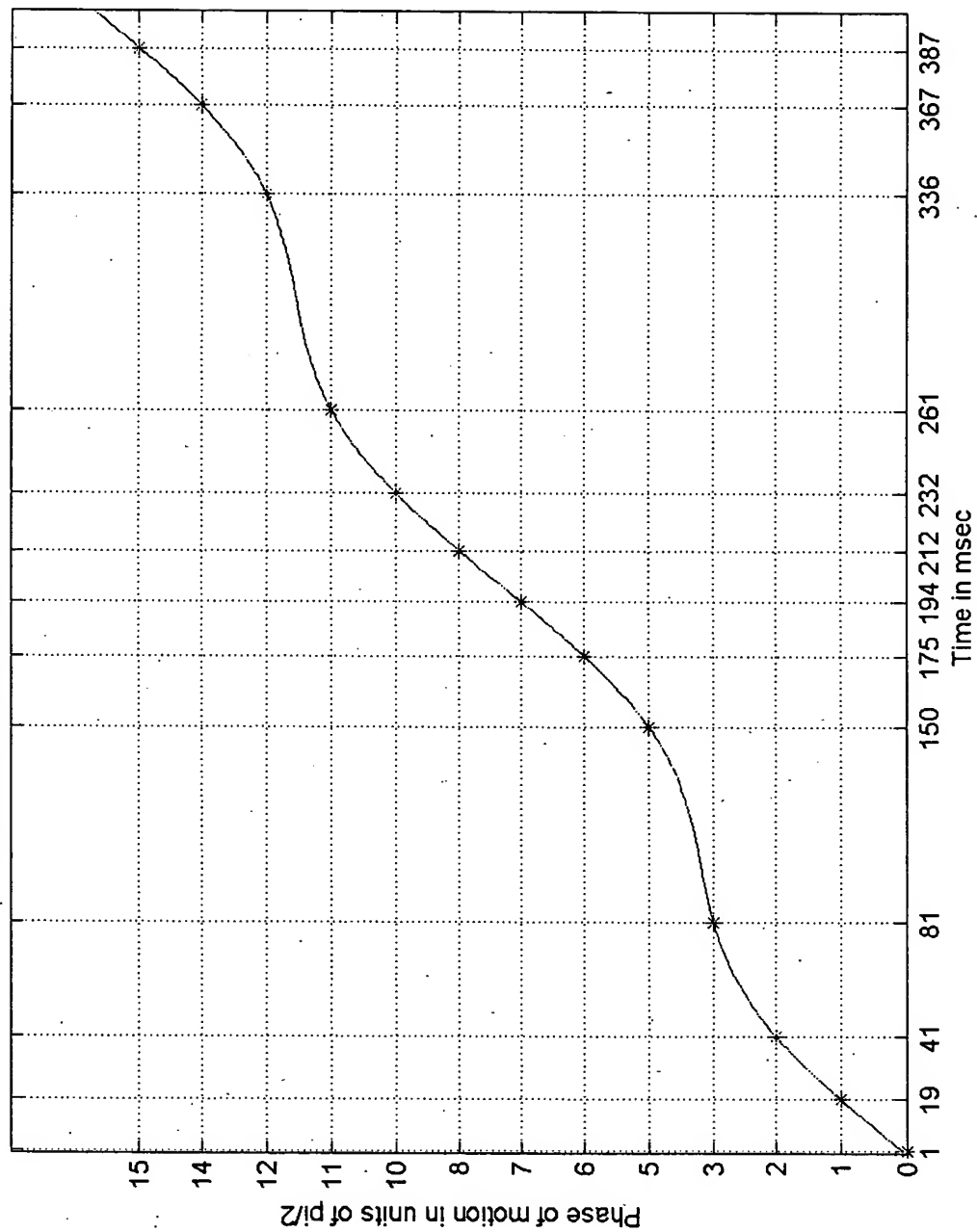


FIG. 15B